About This Binder

Amvic recognizes and appreciates the important role Architects and Specifiers play in transforming ideas into real projects. This manual has been created to help you meet your unique needs during this process.

If any of your questions or concerns are not completely addressed, please attend one of Amvic's training seminars, AIA/CES programs (check your local area for schedule) or feel free to contact us and our staff will be happy to answer your questions. At Amvic, we pride ourselves in offering an exceptional level of customer service.

CD

The CD included in this binder contains the comprehensive ICF Specification and Design Guide which includes additional information required for specifying and designing with Amvic ICF. Please refer to this CD for any information which is not contained in this binder.

Technical Support

Please contact us with any inquiries pertaining to information included in this manual or if you require other technical assistance.

Technical Support 1-877-470-9991 (toll free) 1-416-410-5674 ext. 129

Amvic Website

The Amvic website is updated regularly with the most current news including testing reports, technical bulletins and evaluation reports. The comprehensive ICF Specification and Design Guide is also posted online.

Amvic website - www.amvicsystem.com

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This manual is intended to supplement rather than replace the basic construction knowledge of the construction professional. All structures built with the Amvic Building System must be designed and erected in accordance with all applicable building codes and/or guidance of a licensed professional engineer. In all cases, applicable building code regulations take precedence over this manual.

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The registration card at the bottom of this page must be completed by the Amvic Representative prior to the presentation of this binder. If you move, please complete the remaining card and mail it to Amvic Head Office.

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Amvic Inc. 501 McNicoll Ave. Toronto, ON M2H 2E2



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Table of Contents

PAGE

Product Literature

Project Profiles

Amvic ICF

What is Amvic ICF?	1
Why Amvic ICF?	2
Applications	4
Product Specification	5
Amvic ICF Products	7
Code Approvals	8

$\mathbf{AmDeck^{{\scriptscriptstyle \mathsf{TM}}}}\ \mathbf{Floor}\ \mathbf{\&}\ \mathbf{Roof}\ \mathbf{System}$

What is AmDeck TM	Floor & Roof System?	9
Why AmDeck [™] ?		10
Applications		11

Designing with Amvic

Amvic Design Software		13	3
-----------------------	--	----	---

CD

Table of Contents	for ICF Specification	and Design Manual (CD) 17
	1	U X	/





Amvic ICF

What is Amvic ICF?

Amvic insulated concrete forms (ICFs) are hollow, lightweight forms manufactured using two 2¹/₂ inch (63.5m), 1.5lbs/cu.ft density expanded polystyrene (EPS) panels which are connected by uniquely designed, high impact polypropylene webs. During construction, the forms are stacked then filled with concrete making stable, durable and sustainable walls. Amvic ICFs combine the insulating effectiveness of EPS with the thermal mass and structural strength of a reinforced concrete wall. They also offer a "5 in 1" solution that provides structure, insulation, vapor barrier, sound barrier and attachments for drywall and exterior siding in one easy step.

Walls constructed with Amvic ICFs can provide a fire rating of 3+ hours [6, 8 and 10 inch (150mm, 203mm and 254mm) walls], a sound transmission class (STC) of 50 (some wall assemblies exceed this value) and an insulation value of R-22+. By combining the performance R-value of EPS, the stabilizing effects of concrete thermal mass and the reduced air infiltration rates, Amvic ICF walls can perform up to an equivalent insulation value of R-50.



Figure 1 – Best Western hotel constructed using Amvic ICF



Figure 2 – Typical Amvic reversible ICF block



Why Amvic ICF?

Benefits

Design Flexibility

Amvic ICFs have superior engineered spanning capabilities, making them ideal for long insulated window and door lintels, as well as for grade beam applications. They are also extremely flexible, making curved, square, plumb and straight walls easily obtainable. In addition, exterior and interior wall coverings are easily attached, dramatically improving a structure's appearance.

Green

ICFs combine expanded polystyrene (EPS) insulation and concrete thermal mass which even-out temperature fluctuations by absorbing and storing heat. This highly effective combination equates to an average of approximately 30-50% in monthly savings on heating and air conditioning. Amvic ICFs are also manufactured using recycled 60% materials by weight.

LEED Certification

Amvic ICF contributes considerably to the LEED certification of a structure. Of the 26 required points for a structure to be LEED certified, Amvic ICF can contribute up to 28! Amvic is the only manufacturer on the market that has conducted a third party assessment which verifies this claim in a LEED Assessment Report.

Sound Barrier

Insulated concrete forms provide exceptional sound attenuation. Amvic ICF structures have an STC rating of 50+ which corresponds to a reduction in over two thirds of transmitted noise.

Superior Insulation

Amvic ICF replaces fiberglass insulation with expanded polystyrene (EPS). This eliminates all air borne glass fibers and insulation settlement. Amvic structures are constructed with non-organic materials, which greatly minimize the growth of mould and mildew. Also, the impermeable walls prevent the entry of dust, pollens and pollution.



2

Protection

Amvic structures are constructed with reinforced concrete, which tremendously increases strength and maximizes resistance to natural disasters such as storms, hurricanes, tornadoes and earthquakes. Amvic ICFs are also manufactured using only approved raw material bead with flame-retardant agents and have a 3+ hour fire rating.



Stops: wind, heat/cold, water, fire, projectiles, noise, dust, pollen, insects, mould.



Applications

Residential

For residential construction, ICFs are typically used for the structure's exterior walls from foundation to top plate, including basements. ICFs can also be used in combination with conventional stick frame or panel construction.



Figure 3 – A custom home being constructed with Amvic ICF

Commercial

For commercial construction ICFs are used for the structure's exterior walls but also often for interior walls to provide shear walls or acoustic, thermal and fire barriers between areas. ICFs are generally used for structures up to 10 stories in height, subject to engineering considerations.



Figure 4 – A multi-storey hotel being constructed with Amvic ICF



Product Specification

Manufacturer

Amvic Building System

501 McNicoll Ave Toronto, On M2H 2E2

Phone: 416 410 5674 Toll Free: 1 877 470 9991 Fax: 416 759 7402

Website: www.amvicsystem.com

Product Description

Amvic Insulated Concrete Forms (ICFs) are stay-in-place forms manufactured using two 2.5" panels of Type 2 1.5lb/cf density Expanded Polystyrene (EPS) held together by polypropylene webs placed 6" on center. The forms offer a "5 in 1" system that provides structure, insulation, vapor barrier, sound barrier and attachments for drywall and exterior siding in one.

Completed Amvic ICF walls offer an R-Value of 22+, a performance R Value of 50+ when concrete thermal mass is included, an STC rating of 50+ and a fire rating of 3 hrs+ (for a 6" core or more).

Type of ICF: Flat Wall Raw Materials: BASF BF or BFL 327 beads, polypropylene

Methods of Manufacturing: Molded raw beads through pressurized steam, Injection molded webs

Product Features

Amvic ICFs offer the following features which ensure exceptional quality as well reduce construction time and labour costs.



- Form Capacity Strength of 865 lbs./sq.ft.
- Fully reversible FormLock[™] interlocking system with a depth of 1″ which provides superior connection strength
- Webs have built-in clips which can hold 2 courses of reinforcing steel and place it most effectively to maximize structural strength
- Can withstand internal vibration
- Manufactured with over 60% recycled materials
- Generates less than 1% construction waste
- Can contribute up to 28 LEED points

Applications

Amvic ICF can be used both below and above grade for single and multi-storey residential, commercial, institutional and industrial construction.

Code Approvals

Amvic is approved by the following agencies:

- ICC-ES Report #1269
- CCMC Report #13043-R
- Bahamas Ministry of Works & Utilities. Report #MOW&U/BC/24/14
- City of Los Angeles, CA. Report #25477
- Ontario Ministry of Municipal Affairs & Housing, Report #02-02-89
- State of Florida
- State of Wisconsin

Technical Information and Support

Amvic has a comprehensive ICF Technical & Installation Manual available in print, on CD and on our website which covers detailed installation and technical information. Additional technical information is available on our website. If you require any other technical support please do not hesitate to contact our engineering department at 1 877 470 9991 ext 129.

Availability

Amvic ICFs are produced at multiple locations across North America and are available for purchase through Amvic's extensive network of Authorized Distributors.



Technical Testing

USA					
Expanded Polysturene in accordance with ICBO ES AC12 "Acceptance Criteria for Foam Plastic Insulation" in Conjunction with ASTM C578-95	Requirement	Amvic Results			
1 - Expanded Polystyrene Testing ASTM C578-95					
Density (ASTM C 1622-98)	1.35 lbs/ft3	1.5 lbs/ft ³			
Thermal Resistance (ASTM C 177-97)	4.0 F.ft2.h/Btu	4.0 F.ft2.h/Btu			
Compressive Strength (ASTM D 1621-94)	15.0 psi	19.8 psi			
Flexural Strength (ASTM C 203-99)	40.0 psi min.	42.57 psi			
Water Vapor Permeance (ASTM E 96-94)	200 max ng/Pa.s. s ²	130.1 ng/Pa.s.s ²			
Water Absorption (ASTM C272-91)	3.0% by vol max	2.95%			
Dimensional Stability (ASTM D 2126-94)	2.0% max	0.52%			
Limiting Oxygen Index (ASTM D 2863-97)	24% min	37%			
Trueness and Squareness (ASTM C 550-95)					
Edge Trueness	0.03125 in/ft max	0.0197 in/ft			
Face Trueness	0.03125 in/ft max	0.0197 in/ft			
Length and Width Squareness	0.0625 in/ft max	0.0295 in/ft			
2 - Plastic Tie Testing ICBO ES AC116					
Fastener Withdrawal (ASTM D1761-99)	N/A	39.61 lbs Safety Factor of 5			
Fastener Shear Strength (ASTM D1761-99)	N/A	60.22 lbs Safety Factor of 3.2			
Tensile Strength (ASTM D638-99)	N/A	810 lbs at Ambient Temperature			
3 - Fire Testing					
Room Fire Test (UBC 1997 26-3)	N/A	Passed/Complied			
Other Testing					
A - Flammability ASTM E 84					
Flame Spread	25 max	25 or less			
Smoke Developed	450 max	450 or less			
B - Fire Burning Charactersitics of Plastic Ties					
Ignition Temperature (ASTM D1929-68 (1975)	329 (C) 650 (F) min	400 (C) 752 (F)			
Burn Rate (ASTM D635-98)	40 mm/min max	20.2 mm/min			
Smoke Density (ASTM D2843-93)	75%	25.80%			

CANNONExpanded Polystyrene in Accordance with Canadian Construction Material Center (CCMC) Technical Guide for "Modular Expanded - Polystyrene Concrete Forms" Master Format Section 03131 "RequirementAmvic Results1 - Expanded Polystyrene Testing CAN/ULC S701-97, Type II0.7 m2.0C/W min0.7 m21 - Expanded Polystyrene Testing CAN/ULC S701-97, Type II0.7 m2.0C/W min0.7 m2Water Vapor Permeance (ASTM C177-97)0.7 m2.0C/W min0.7 m2Water Vapor Permeance (ASTM E 96-94)200 Ng/Pa.s. s2 max130.1 Ng/Pa.s. s2 minDimensional Stability (ASTM D 2126-94)1.5% max0.52%Flexural Strength (ASTM C 203-99)240 KPa min314.6 KPaWater Absorption (ASTM D 2863-97)4.0% by vol max0.93%Compressive Strength (ASTM D 1621-94)110 KPa min136.5 KpaLimiting Oxygen Index (ASTM D 2863-97)24% min37%2 - Plastic Web Testing CCMC Technical Guide11Tensile Strength (ASTM D1638-99)N/A810 IbsFastener Withdrawal (ASTM D1761-99)N/A198.04 IbsFastener Shear Strength (ASTM D1761-99)N/A226.08 IbsTorming Capacity Test section 6.4.4 of CCMC Technical Guide for Modular Expanded Polystyrene40 KPa (835 Ibs/ftř)41.4 Kpa (865 Ibs/ft)							
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Other Testing							
1 - Flammbility CAN.4-S102.2							
Flame Spread N/A 210							
Smoke Developed N/A 400-450							
CANADA & USA							
1 - Fire Resistance Rating CAN/ULC S101-M89 and ASTM E119							
6 in wall with Drywall N/A 3 hrs +							
2 - 15 Minute Stay in Place Fire Test CAN/ULC S101-04 and ASTM E119-00a							
6 in wall with drywall N/A Passed/Complied							



Amvic Products

Amvic ICF Products

Please refer to the chart below for Amvic ICF products and dimensions.

	Product	Concrete Core Width	Form Dimension Inches LxHxW (Metres)	Concrete Volume Per Form	Concrete Volume per sq.ft. of wall area	Surface Area Per Form
t-1		4″ (102mm)	48″ x 16″ x 9″ (1.22 x 0.41 x 0.23)	0.066 cu-yd 0.050 m³	0.012 cu-yd 0.009 m³	5.33 ft² 0.50 m²
Ę	Amvic	6″ (152mm)	48″ x 16″ x 11″ (1.22 x 0.41 x 0.28)	0.099 cu-yd 0.076 m³	0.019 cu-yd 0.014 m³	5.33 ft ² 0.50 m ²
2	Straight Reversible	8″ (203mm)	48″ x 16″ x 13″ (1.22 x 0.41 x 0.33)	0.132 cu-yd 0.101 m ³	0.025 cu-yd 0.019 m³	5.33 ft ² 0.50 m ²
4	Block	10″ (254mm)	48″ x 24″ x 15″ (1.22 x 0.61 x 0.38)	0.247 cu-yd 0.189 m³	0.031 cu-yd 0.024 m³	8.00 ft ² 0.74 m ²
147		12″ (305mm)	48″ x 24″ x 17″ (1.22 x 0.61 x 0.43)	0.296 cu-yd 0.227 m³	0.037 cu-yd 0.028 m³	8.00 ft ² 0.74 m ²
Mana		4″ (102mm)	[24.5″ + 12.5″] x 16″ x 9″ (0.62 + 0.32) x 0.41 x 0.23	0.037 cu-yd 0.028 m³	0.009 cu-yd 0.007 m³	4.11 ft ² 0.38 m ²
NU	Amvic	6″ (152mm)	[26.5″ + 14.5″] x 16″ x 11″ (0.67 + 0.37) x 0.41 x 0.28	0.059 cu-yd 0.045 m³	0.013 cu-yd 0.010 m³	4.56 ft ² 0.42 m ²
	90° Corner Reversible	8″ (203mm)	[28.5″ + 16.5″] x 16 ″ x 13″ (0.72 + 0.42) x 0.41 x 0.33	0.083 cu-yd 0.064 m³	0.017 cu-yd 0.013 m³	5.00 ft ² 0.46 m ²
5	Block*	10″ (254mm)	[42.5″+ 18.5″] x 24″ x 15″ (1.08 + 0.47) x 0.61 x 0.38	0.226 cu-yd 0.172 m ³	0.022 cu-yd 0.017 m³	10.17 ft² 0.94 m²
		12″ (305mm)	[38.48″+ 20.5″] x 24″ x 17″ (0.98 + 0.52) x 0.61 x 0.43	0.243 cu-yd 0.186 m³	0.025 cu-yd 0.019 m³	9.83 ft ² 0.91 m ²
A	Amvic 45° Corner Reversible Block*	4″ (102mm)	[21″+ 9″] x 16″ x 9″ (0.53 + 0.23) x 0.41 x 0.22	0.036 cu-yd 0.027 m³	0.011 cu-yd 0.008 m³	3.33 ft ² 0.31 m ²
CUNN		6″ (152mm)	[21.25"+ 9.25"] x 16" x 11" (0.54 + 0.23) x 0.41 x 0.28	0.053 cu-yd 0.041 m³	0.016 cu-yd 0.012 m³	3.39 ft ² 0.31 m ²
		8″ (203mm)	[22" + 10'] x 16" x 13" (0.56 + 0.25) x 0.41 x 0.33	0.073 cu-yd 0.055 m³	0.020 cu-yd 0.016 m³	3.56 ft² 0.33 m²
1	Amvic Tapered	6″ (152mm)	48" x 16" x 11" - 9.5" concrete width at top (1.22 x 0.41 x 0.28 - 0.24 concrete width at top)	0.108 cu-yd 0.083 m³	0.020 cu-yd 0.016 m³	5.33 ft² 0.50 m²
	Ťop Block	8″ (203mm)	48" x 16" x 13" - 11.5" concrete width at top (1.22 x 0.41 x 0.33 - 0.29 concrete width at top)	0.141 cu-yd 0.108 m³	0.026 cu-yd 0.020 m ³	5.33 ft² 0.50 m²
		6″ (152mm)	48″ x 16″ & 5″ Brick Ledge space (1.22 x 0.41) & 0.13	0.138 cu-yd 0.105 m³	0.026 cu-yd 0.020 m³	5.33 ft² 0.50 m²
A	Amvic Brickledge	8″ (203mm)	48" x 16" & 5" Brick Ledge space (1.22 x 0.41) & 0.13	0.171 cu-yd 0.130 m ³	0.032 cu-yd 0.024 m ³	5.33 ft ² 0.50 m ²
	Вюск	8" to 6" transition	48" x 16" & 4.5" Brick Ledge space (1.22 x 0.41) & 0.11	0.157 cu-yd 0.120 m³	0.029 cu-yd 0.023 m³	5.33 ft ² 0.50 m ²
		2″ (51mm)	48″ x 2″ x 2.5″ (1.22 x 0.05 x 0.06)	N/A	N/A	N/A
H	Amvic Height	3″ (76mm)	48″ x 3″ x 2.5″ (1.22 x 0.076 x 0.06)	N/A	N/A	N/A
	Adjuster	4″ (102mm)	48″ x 4″ x 2.5″ (1.22 x 0.10 x 0.06)	N/A	N/A	N/A

Amvic T-Blocks	Block Type	Concrete Core Width	Form Dimension Inches LxHxW (Metres)	Concrete Volume Per Form	Concrete Volume Per sq.ft of Wall Area	Surface Area Per Form
-	Short Leg	6″	[30″+9.5´]x16″x11″	0.081 cu-yard	0.018 cu-yard	4.39ft ²
	T-Block	(152mm)	([0.76+0.24]x0.4x0.28)	0.062m ³	0.014m ³	0.41m ²
A A I A	Long Leg	6″	[30″+21.5′]x16″x11″	0.106 cu-yard	0.018 cu-yard	5.72ft ²
	T-Block	(152mm)	([0.76+0.55]x0.4x0.28)	0.081m³	0.014m ³	0.53m ²
	Short Leg	8″	[32″+9.5´]x16″x13″	0.114 cu-yard	0.025 cu-yard	4.61ft ²
	T-Block	(203mm)	([0.81+0.24]x0.4x0.33)	0.087m ³	0.019m ³	0.43m ²
	Long Leg	8″	[32″+21.5′]x16′′x13″	0.147 cu-yard	0.025 cu-yard	5.94ft ²
	T-Block	(203mm)	([0.81+0.55]x0.4x0.33)	0.112m ³	0.019m ³	0.55m ²

Table 1 – Amvic ICF Products

 * All dimensions taken are based on the outer perimeter of form.



7

List of Code Approvals

Code Approvals

Major Code Approvals

ICC-ESR 1269 - http://www.icc-es.org/reports/pdf_files/ICC-ES/1269.pdf



CCMC 13043-R - http://irc.nrc-cnrc.gc.ca/ccmc/registry/03/13043 e.pdf



Local/Regional Code Approvals

Bahamas Ministry of Works & Utilities. Report# MOW&U/BC/24/14 City of Los Angeles, CA. Report #25477 Ontario Ministry of Municipal Affairs & Housing, Report # 02-02-89 State of Florida State of Wisconsin



AmDeckTM Floor & Roof System

What is AmDeck[™] Floor & Roof System?

The AmDeck[™] Floor & Roof System is a modular stay-in-place form, made of Expanded Polystyrene (EPS) for the construction of concrete floors and roofs. The decking formed by AmDeck[™] is a one-way reinforced concrete joist construction type (a.k.a one-way ribbed floor). The use of small standardized, lightweight units, make the system much easier to use and handle than competing products. When installed properly, the system provides structural strength through reinforced concrete and insulation through EPS.



Figure 5 – $AmDeck^{TM}$ Form



Figure 6 – Condominium constructed using AmDeck[™] and Amvic ICF

The EPS used in the AmDeck[™] Floor and Roof System has a density of 1.5 pcf (24 kg/m³) and is in compliance with ASTM C578 and CAN/ULC S701 type II. The EPS is made from BASF BF or BFL beads, with a maximum flame spread and smoke developed of 25 and 450 respectively, as per ASTM E 84, and flame spread and smoke developed of 210 and 400-450, as per CAN/ULC-S102.2.

The AmDeck[™] forms are reinforced with injection molded high impact polypropylene webs. As a result, the forms are able to carry construction loads comfortably without being damaged or the EPS fracturing.



Why AmDeckTM?

Shoring Spans up to 20 ft (6 m)

AmDeck[™] implements full 10 inch deep (254 mm), lightweight steel joists with design thicknesses of 0.0566 inch (1.4 mm), 0.0713 inch (1.8 mm), and 0.1017 inch (2.6 mm) (formerly referred to as gauge 16, 14 and 12, respectively). The joists support temporary construction loads until the poured concrete gains its specified strength. As a result, shoring can be placed up to 20 ft (6 m) on center, (depending on topping slab thickness and allowable deflection tolerances) which substantially reduces shoring requirements and overall construction costs when compared to competing products.

Small/Compact Units

AmDeck[™] comes in standardized, small, lightweight modular units, which make the system easier to handle and use. The modular units are assembled on-site to construct the floor or roof span in an easy and fast manner. AmDeck[™] forms can also be easily cut from both orthogonal directions to fit a specific span or width, making this system extremely flexible, in comparison to competing products.

Provides Structure

One-way concrete floor/roof joists which are formed by AmDeck[™] can span up to 30 ft (9.1 m) using normal concrete mixes and conventional reinforcing steel. Spans greater than 30 ft (9.1 m) can be achieved using higher strength concrete and posttensioned reinforcing cable strands.

Reduces Costs

AmDeck[™] is a fully reversible system which reduces labor costs, installation time, allows for multiple installation teams and minimizes material wastage. In addition, AmDeck[™] is a "ready to finish" system that requires no additional furring strips, saving both time and money.



High Performance

When used for roofs, AmDeck[™] provides protection against fire and extreme weather such as tornadoes and hurricanes. In addition, the EPS used in AmDeck[™] provides continuous thermal insulation and considerably reduces the amount of sound transmission between floors.

Applications

AmDeck[™] is highly versatile and can be used for a variety of applications in all sectors of the construction industry including residential, commercial and institutional. The system can be used to create floors, flat roofs, pitched roofs, balconies and cantilevers (subject to engineering review and design). In addition to being fully compatible with ICF walls, AmDeck[™] can also be used with structural concrete and steel framing systems.





Designing with Amvic

Design Resources

For comprehensive information on designing with Amvic ICF, please refer to Part 3 of the Design & Specification CD.

NEW Amvic Design Software

Amvic has recently developed industry leading engineering software for checking the structural adequacy of Amvic ICF walls, lintels and the AmDeck[™] Floor & Roof System. The software is an extremely useful tool for engineers and architects who need to streamline their design process and increase efficiency.

The software is visually interactive and any changes or inputs made by the user are automatically reflected on the graphics screen in real time. The software also has built-in text and graphic reports output for complete transparency on the analysis and design checks performed.

Easy as 1, 2, 3...

1. Choose the appropriate building code for the application or geographic area and the system of measurement of your choice. The software will automatically adjust all relevant default settings to comply with the code and units selected.*



*Amvic Design Software can determine code compliance for the IBC 2003 (US), NBC 2005 (Canada) and UBC 1997 (California).



2. Enter project information, reinforcement, loads, load combinations and other data. The system works in real time, so every input will be instantly reflected on the Graphics screen.



3. Review the Messages and Results screen to check for any faults in the design.

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After completing these steps for each applicable module, you should have a comprehensive design.



Unique Features

- Built-in text and graphic reports output for complete transparency
- Ability to view inputs and changes to the design on a graphic in real time
- Code compliance for the IBC 2003, NBC 2005 and UBC 1997
- Metric and Imperial units
- Intuitive and user-friendly interface
- Detailed tutorials

Free Trial

For a **30-day free trial** of the Amvic Design Software (ADS), please visit <u>www.amvicsystem.com</u>.

To Order

For more information, or to order your version of the Amvic Design Software (ADS) for only **\$349 USD or \$399 CDN**, call 1-877-470-9991, or visit <u>www.amvicsystem.com</u>.





Table of Contents – ICF Specification & Design Guide

The following is a comprehensive table of contents for the ICF Specification and Design Guide CD.

PA	GE
Part 1 – Introduction	1
1.1 – Amvic Insulated Concrete Forms (ICFs)	1
Part 2 – Construction Overview	5
2.1 – Amvic ICF 10 Step Construction Guide	5
Part 3 – Designing with Amvic	11
3.1 – Introduction to Designing with Amvic ICF	11
3.2 – Amvic Design Software	11
3.3 – Applications	12
3.4 – Design Flexibility	13
3.5 – Design Constraints	15
3.6 – Block Sizes	15
3.7 – Wall Dimensions	16
3.8 – Combining Materials	17
3.9 – Foundations	17
3.10 – Windows & Doors	20
3.11 – Plumbing & Electrical	22
3.12 – Attachment to Walls	24
3.13 – Floors & Roofs	27
3.14 – Special Applications	29
3.15 – Concrete Specification	30
3.16 – Steel Reinforcement for Walls	30
3.17 – Lapped Splices for Multiple Concrete Pours	35
3.18 – Designing Reinforcing Steel for Walls	36
3.19 – Steel Reinforcing Bars and Jobsite Safety	38
3.20 – Preferred Coursing & Corner Dimensions	40



Part 4 – Product Sp	ecifications	49
Part 5 – CSI Specifi	cations	51
Part 6 – Engineerin	g	65
6.1 – ICF Engineerin	ng	65
6.1.0 – Canada		65
6.2.0 – USA		74
Part 7 – Approvals	& Evaluations	95
7.1 – Amvic ICF – T	echnical Testing	95
7.2 – List of Code A	pprovals	96
7.3 – CCMC Report	· · · · · · · · · · · · · · · · · · ·	97
7.4 – ICC Report		11
Part 8 – Special Top	pics 1	17
8.1 – Utility Service	Installations 1	17
8.2 – Below Grade M	Moisture Protection 1	23
8.3 – Termites and I	CF Construction 1	29
Part 9 – ICF FAQs		45
9.1 – Amvic ICF		45
9.2 – Why Amvic is	Better 1	45
9.3 – Construction		46
9.4 – How To		48
9.5 – External Finish	nes 1	50
9.6 – Architectural/I	Engineering 1	50
9.7 – Cost & Perform	nance 1	51
9.8 – Health & Safet	y 1	52
Part 10 - Warranty		53
Appendix A – CAD	Drawings 1	55

