

OSI[®]

Professional Grade Adhesives & Sealants



TeQ[™] Bond[™]

PVC Miter & Scarf Joint Adhesive

- Designed to adhere miter and scarf joints
- Squeeze tube design delivers precise control
- Permanent durable bond
- Water and weatherproof

OSI[®] TRIMTeQ[™] TEQ Bond is a Miter and Scarf Joint Adhesive, specifically designed to adhere miter and scarf joints. It features a squeeze tube dispensing system for precise delivery of the adhesive to the joint without the mess. OSI[®] TEQ Bond's premium formula provides a permanent durable bond that prevents joint separation. The innovative formula provides gap filling capability and is water & weatherproof.



Visit www.osipro.com
or call 1-800-624-7767
for a comprehensive installation
manual and training DVD.



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Description

OSI® TRIMTeQ™ TEQ Bond™ – Miter & Scarf Joint Adhesive, is specifically designed to adhere miter and scarf joints. It features a squeeze tube dispensing system for precise delivery of the adhesive to the joint without the mess. OSI® TEQ Bond's premium formula provides a permanent durable bond that prevents joint separation. The innovative formula provides gap filling capability and is water & weatherproof.

Recommended for

Adhering cellular PVC miter and scarf joints in the installation of cellular PVC trimboard.

Not recommended for

Water submersion projects
Polystyrene, polyethylene or polypropylene
Certain materials such as rubbers and plastics may have bonding difficulties. Test before use.

Directions

Safety Precautions:

Wear gloves

Preparation:

Use above 40°F (5°C). Surfaces must be clean, dry and free of frost, grease, dust and other contaminants. Pre-fit all materials and protect finished surfaces. Pierce tube using reverse end of cap.

Application:

For the installation of PVC trimboard to the exterior of the home, consult the manufacturer's instructions for complete installation information. Apply a small bead of adhesive to the miter or scarf joint. Assemble parts together within 5 minutes. Apply moderate pressure.

Clean-up:

Clean tools and adhesive residue immediately with acetone. OSI® TeQ Bond™ must be removed mechanically once cured.

Storage and Disposal

Store in a cool, dry place. Use an approved hazardous waste facility for disposal.



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Typical Uncured Physical Properties

Color:	Off-White
Appearance:	Thick, paste-like consistency
Base:	Vinyl Chloride Copolymer
Sag:	Minimal
Specific Gravity:	0.939
Flash Point:	-4°F (-20°C)
VOC Content:	315 g/L
Shelf Life:	12 months from date of manufacture

Typical Application Properties

Application Temperature:	Above 40°F (5°C)
Open Time:	5 minutes
Sag:	Minimal
Clean-Up:	Uncured Adhesive: Acetone

Typical Cured Performance Properties

Color:	Off-White
Water Resistance:	Yes
Bond Strength:	• ASTM D 3498 Type Assembly • Gap = 0.006" • 7 day Cure @ 73°F (23°C)
Cellular PVC Trim (Back) to Douglas Fir:	327 ± 35 psi
Cellular PVC Trim (Front to Back):	353 ± 41 psi
Moisture Resistance:	• ASTM D 3498 Type Assembly • Gap = 0.006" • 7 day Cure @ 73°F + 5 hr water immersion +16 hr @ 150°F + 7 days room temperature
Cellular PVC Trim (Front to Back):	713 ± 49 psi
Tensile Adhesion:	Cellular PVC Trim (End to End):
24 hours Cure:	177 ± 11 psi
7 day Cure:	307 ± 28 psi

Disclaimer

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Purchasers should test the products to determine acceptable quality and suitability for their own intended use. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.



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