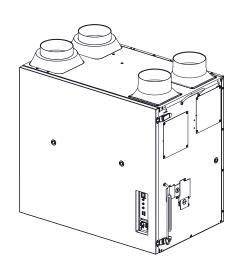
PEG2104001CE

Service Manual

Energy Recovery Ventilator

(North America Market)

FV-20VEC1



⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by \triangle in the Schematic Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacture. We suggest to handle such parts after the static electricity prevention.

It is forbidden to touch the PCB parts by bare hands during the repairing process.

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Panasonic®

1. Specifications

<Ventilation Performance>

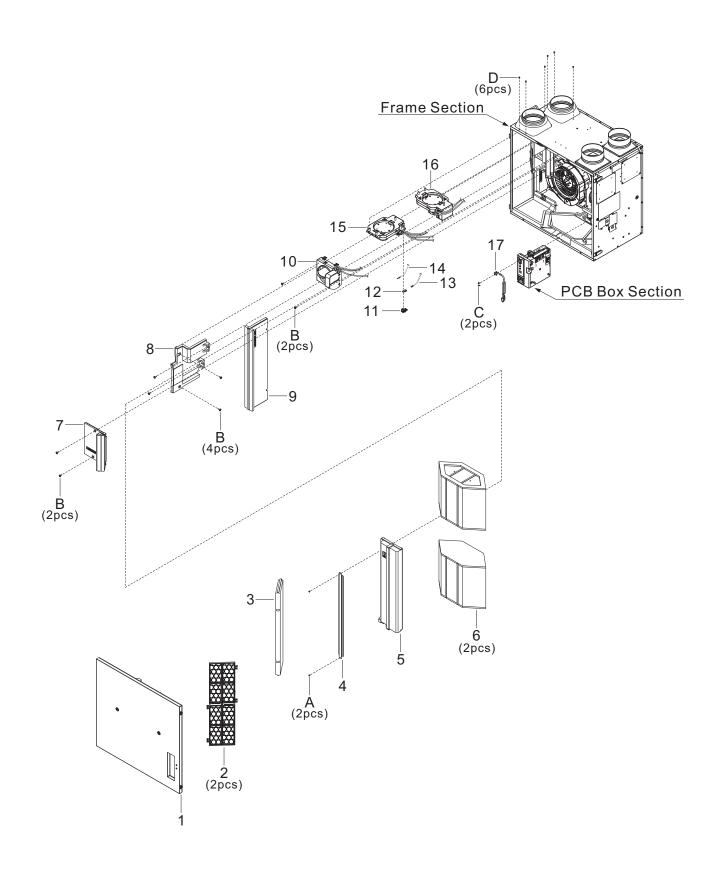
Model No.	Air direction	Voltage (V)	Frequency (Hz)	Duct	Static pressure	Net air (CF		Power consumption (W)	Net weight Ib.(kg)
						Exhaust	Supply	Product	(3)
FV-20VEC1	Exhaust & Supply	120	60	6"	0.4"WG	200	200	129	96.8 (44)

<Energy Performance>

Model No.	Mode	Supply temperature		Net air flow		Power consumption	Sensible recovery efficiency
		°F	°C	L/s	CFM	(W)	, ,
		32	0	32	67	22	83%
		32	0	59	124	46	77%
	Heating	32	0	80	170	92	73%
FV-20VEC1 Cooling		-13	-25	31	66	46	67%
		-13	-25	51	107	104	61%
							Total recovery efficiency
	Cooling	95	35	34	71	25	70%
		95	35	64	135	56	61%

The testing of the ventilation performance and the energy performance in accordance with CSA-C439 standard.

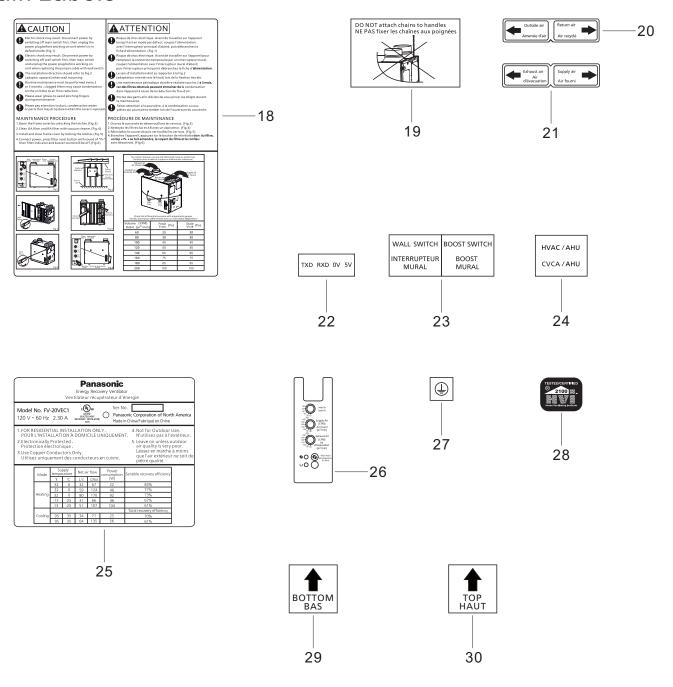
Main Body Section



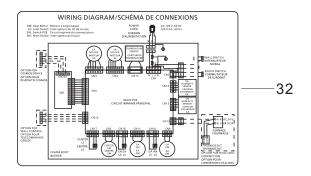
2. Parts Identification

FV-20VEC1 —

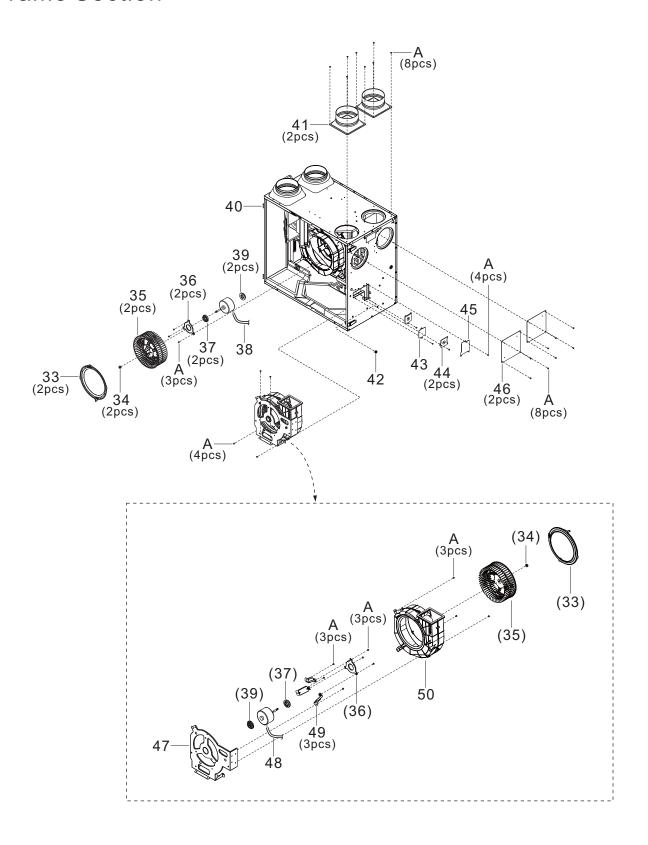
Main Labels



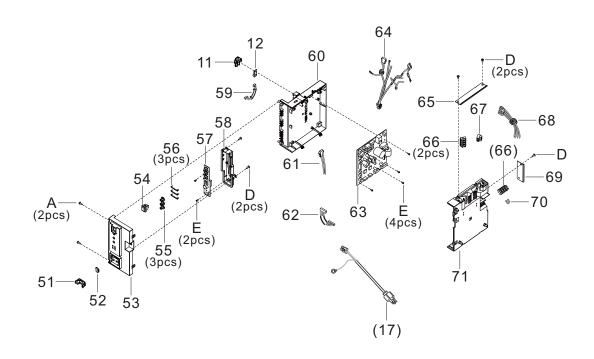




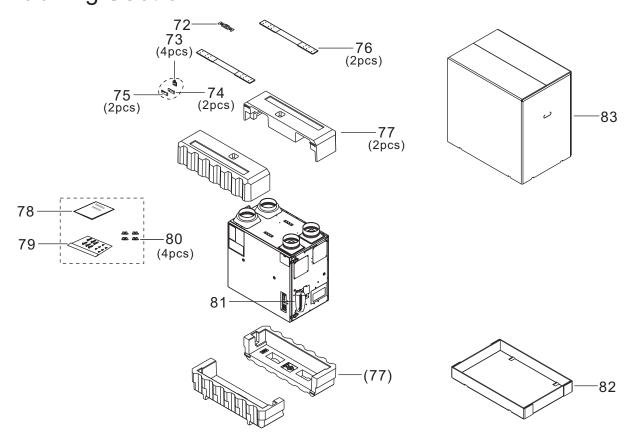
Frame Section

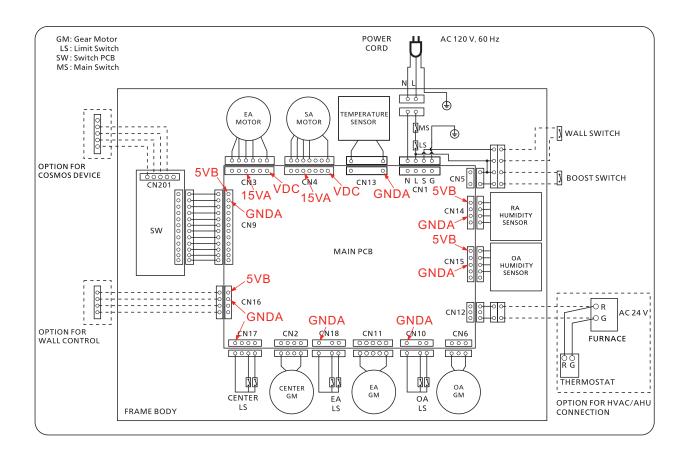


PCB Box Section



Packing Section





FV-20VEC1 —

Main Body Section

No.	Part No.	Part Name	Q'ty	Remark
1	FFV1600177S	Front Cover Assy	1	
2	FFV1610099S	RA Filter Assy	1	
3	FFV1610100S	OA Filter	1	Merv 13 Filter
(3)	FFV1610109S	OA Filter	1	Merv 8 Filter
(3)	FFV1610110S	OA Filter	1	HEPA Filter
4	FFV3402227S	Element Support	1	
5	FFV3402228S	Element Cover Pad	1	
6	FFV3402229S	Element Assy	2	
7	FFV3740059S	Maintenance Pad	1	
8	FFV1610101S	EA Case Pad	1	
9	FFV3740060S	Middle Pad	1	
10	FFV4710450S	Center Damper	1	\triangle
11	FFV5500042S	Sensor Cap	1	
12	FFV0010275S	Humidity Sensor	1	\triangle
13	FFV1610102S	OA Humidity Sensor Wire	1	\triangle
14	FFV5820043S	Temperature Sensor	1	\triangle
15	FFV1610103S	OA Damper	1	\triangle
16	FFV1610104S	EA Damper	1	\triangle
17	FFV4620135S	Power Cord	1	\triangle
Α	FFV7000074S	Truss Tap Screw	2	
В	FFV7030013S	Screw	8	
С	FFV7030008S	Pan Screw	2	\triangle
D	FFV7000089S	Truss Tap Screw	6	

Main Labels

No.	Part No.	Part Name	Q'ty	Remark
18	FFV3740061S	Maintenance Label	1	
19	FFV0010293S	Handle Warning Label	1	
20	FFV1610105S	OA RA Adapter Label	1	
21	FFV1610106S	EA SA Adapter Label	1	
22	FFV3400174S	LCD Connector Label	1	
23	FFV5580031S	Wall Switch Label	1	
24	FFV0000189S	AHU Label	1	
25	FFV4021008S	Name Plate	1	
26	FFV5530077S	Switch Label	1	
27	FFV3402194S	Earth Label	1	
28	FFV2260002S	HVI Mark	1	
29	FFV3402230S	Element Down Label	1	
30	FFV3402231S	Element Top Label	1	
31	FFV4690029S	Power Cord Label	1	
32	FFV6730117S	Wiring Label	1	

4. Parts List

FV-20VEC1 —

Frame Section

No.	Part No.	Part Name	Q'ty	Remark
33	FFV4300135S	Orifice	2	
34	FFV7020022S	Nut	2	
35	FFV0400140S	Blade	2	
36	FFV3740062S	Motor Holder	2	
37	FFE08112001S	Holder Gum (A)	2	
38	FFV1610107S	EA Moter	1	\triangle
39	FFE08121701S	Holder Gum(B)	2	
40	FFV1600178S	Frame Body	1	
41	FFV0000192S	Adapter Assy	2	
42	FFV0720014S	Cord Bushing	1	
43	FFV3740063S	Maintenance Plate 2	1	
44	FFV6710059S	Wiring Cover Assy	2	
45	FFV3740064S	Maintenance Plate 1	1	
46	FFV5690035S	Side Panel Assy	2	
47	FFV3740065S	Motor Base	1	
48	FFV3740066S	Motor Assy	1	\triangle
49	FFV3740067S	Motor Connector	3	
50	FFV0790137S	Casing Assy	1	
Α	FFV7000074S	Truss Tap Screw	36	

PCB Box Section

No.	Part No.	Part Name	Q'ty	Remark
11	FFV5500042S	Sensor Cap	1	
12	FFV0010275S	Humidity Sensor	1	\triangle
51	FFV0900063S	Connector Cover	1	
52	FFV3400175S	Limit Switch Pad	1	
53	FFV5530078S	Switch PCB Cover	1	
54	FFV5580017S	Switch Assy	1	\triangle
55	FFV5580010S	Switch Knob	3	
56	FFV5580011S	Switch Spring	3	
57	FFV5530079S	Switch PCB Assy	1	\triangle
58	FFV5530080S	Switch PCB Base	1	
59	FFV1610108S	RA HUM Sensor Wire	1	\triangle
60	FFV4700105S	PCB Box	1	
61	FFV0000164S	AHU Wire	1	\triangle

4. Parts List

—— FV-20VEC1 ——

PCB Box Section

No.	Part No.	Part Name	Q'ty	Remark
62	FFV5530081S	Switch PCB Wire	1	\triangle
63	FFV3740068S	Main PCB Assy	1	\triangle
64	FFV4620136S	Power Connector Wire	1	\triangle
65	FFV4620137S	Partition Plate 2	1	
66	FFV5820040S	Terminal	2	4 Pin 🛕
67	FFV5820038S	Terminal	1	2 Pin ⚠
68	FFV3400175S	LCD Wire	1	\triangle
69	FFV4690028S	Partition Plate	1	
70	FFV2800028S	Jumper Cable	1	\triangle
71	FFV4620138S	PCB Cover	1	
D	FFV7000089S	Truss Tap Screw	5	
Е	FFV7000102S	Pan Tap Screw	6	

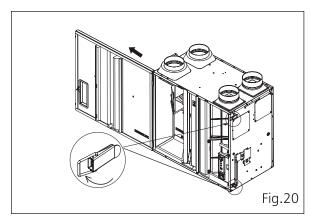
Packing Case Assy

No.	Part No.	Part Name	Q'ty	Remark
72	FFV2220077S	Hanger	1	
73	FFV3400176S	L Plate 1	4	
74	FFV0790138S	Celling Installation Plate 2	2	
75	FFV0790139S	Celling Installation Plate 1	2	
76	FFV5580032S	Wall Installation Bracket	2	
77	FFV4620139S	Packing Pad Top	2	
78	FFV2540254S	Installation Instructions	1	English&Spanish,For America Market
(78)	FFV2540255S	Installation Instructions	1	English&French,For Canada Market
79	FFV0010294S	Accessory For Screws	1	
80	FFV5580023S	Screw Cover	4	
81	FFV4650038S	Poly Cover	1	
82	FFV4620140S	Bottom Case	1	
83	FFV9001450S	Packing Case Assy	1	

MAINTENANCE

A CAUTION

- Electric shock may result. Disconnect power by switching off main switch first, then unplug the power plug before working on unit when it is in default mode.
- Electric shock may result. Disconnect power by switching off wall switch first, then main switch and unplug the power plug before working on unit when replacing the jumper cable with wall switch.
- Routine maintenance must be performed every 2 or 3 months, clogged filters may cause condensation on the unit due to air flow reduction.
- Please wear gloves to avoid pinching fingers during maintenance.
- Please pay attention to dust, condensation, debris or parts that may drop down when the frame cover is opened.
- \bigcirc Never use petrol, benzene, thinner or any other such chemicals to clean the ERV.
- Do not allow water to enter ERV.
- \bigcirc Do not immerse resin parts in water over 140 °F (60 °C).
- \bigcirc Do not clean the OA filter with water.
- 1.Open the frame cover by unlocking the latches. (Fig.20)

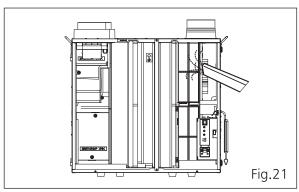


2.Remove OA filter and RA filter to clean with vacuum cleaner. (Fig.21)

The replaceable OA filter should be inspected or changed every 90 days.

** The OA filter may need to be replaced more frequently depending on outside air conditions.**

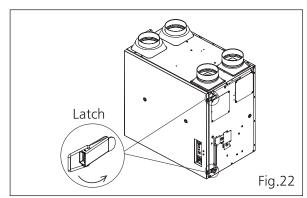
The washable return air filter should be inspected and cleaned every 90 days.



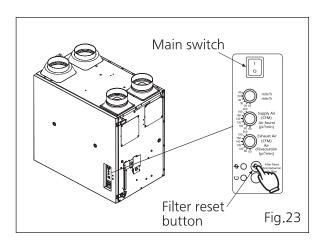
3.Clean OA filter and RA filter with vacuum cleaner. (Fig.21)

MAINTENANCE

4.Reinstall and close frame cover by locking the latches. (Fig.22)



5. After re-connecting power, press the filter reset button about 3 seconds to reset run timer. (Fig. 23)



TROUBLESHOOTING

If a problem is encountered, please investigate it by going through the following items. If the problem still persists, please disconnect the power and contact the dealer for repair.

	Displ	ay			
Problem	Running indicator (Green)	Filter indicator (Red)	Action		
	On	Blink* (2 s)	■ Wall control connection error, please disconnect the power or contact the dealer for repair.		
	On	Blink* (0.25 s)	■ PCB board error, please disconnect the power or contact the dealer for repair.		
	Blink* (0.25 s)	Off	■ SA motor error, please disconnect the power.		
1 Duman agus d (20	Blink* (1 s)	Off	■ EA motor error, please disconnect the power.		
1.Buzzer sound (30 sec in an hour) and ERV doesn't work.	Off	Blink* (0.25 s)	OA damper error, please disconnect the power or contact the dealer for repair.		
	Off	Blink* (1 s)	■ EA damper error, please disconnect the power or contact the dealer for repair.		
	Off	Blink* (2 s)	■ Center damper error, please disconnect the power or contact the dealer for repair.		
	Blink* (0.25 s)	On	■ Temperature sensor error, please disconnect the power or contact the dealer for repair.		
	Blink* (1 s)	Blink* (2 s)	■ Humidity sensor error, please disconnect the power or contact the dealer for repair.		
2.Buzzer sound (10 sec in an hour) and ERV works.	On	Blink* (1 s)	■ Wifi communication error, please check the Wifi (COSMOS) wiring connect or disconnect the power.		

TROUBLESHOOTING

	Display		
Problem	Running indicator (Green)	Filter indicator (Red)	Action
	Off	Off	 Check the power cord is connected. Check the frame cover is closed. Check the main switch in product body is on. Check if the spring on the inside of frame cover is damaged or deformed.
3.The ERV doesn't work	On	Off	 ■ ERV running interval according to the ASHRAE time setting. ■ When outdoor temperature is low <-22 °F (-30 °C), ERV stops operating automatically. ■ Damper may be frozen shut, please wait for maximum 24 hours for defrosting.
4.The HVAC/AHU doesn't work when ERV works.	On	Off	■ Please disconnect the power and contact the dealer to check the HVAC/AHU wiring connect.
5.Buzzer sound (10 sec in an hour) and ERV works.	On	On	■ The RA filter and OA filter need to be maintained. If you do not want the buzzer notification, please long press the filter reset button for 10 sec to cancel it.
6.ERV doesn't work base on the setting air volume.	On	Off	 When product runs in circulation mode for defrosting, the air volume will be more than setting and sound will be slightly louder than normal operation. When outdoor temperature is less than 14 °F (-10 °C), the product will restrict air volume automatically to protect energy recovery core.

^{*}The time under "Blink" means the frequency of blink.